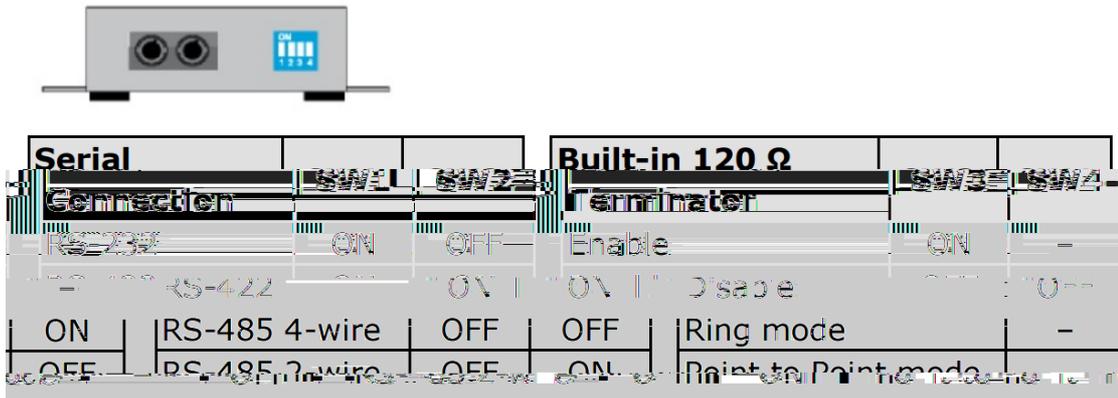


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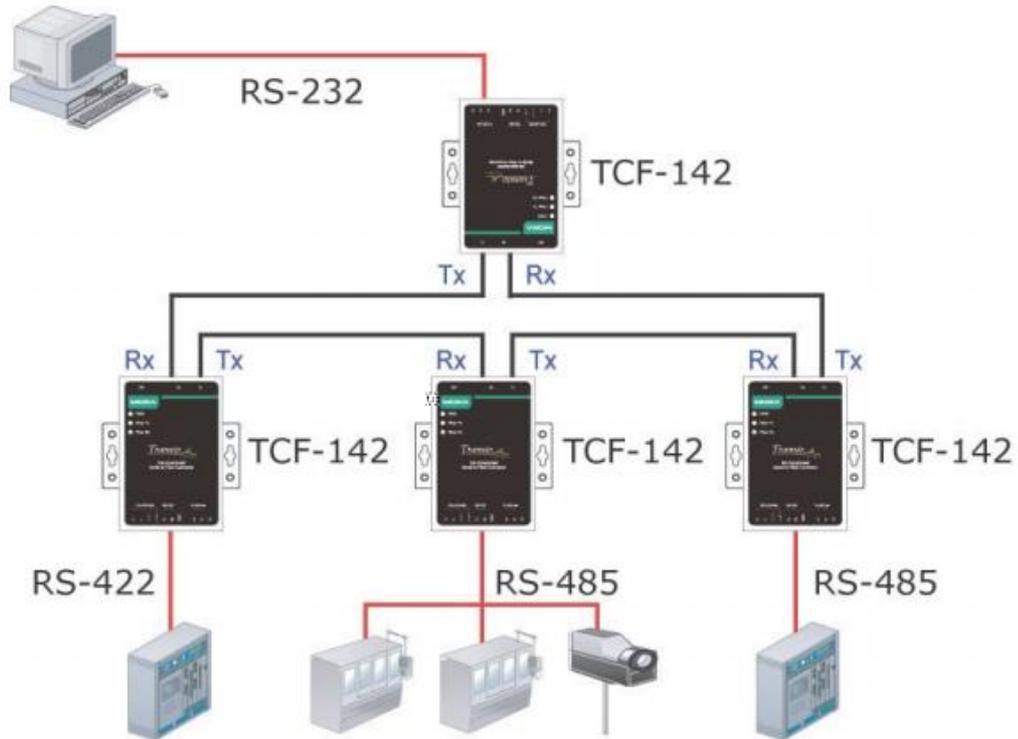
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1 TCF-142 RS-232/422/485	2
2	3
3	4
4	5
TCF-90	6

MOXA
2017-10

1 TCF-142 RS-232/422/485



- SW3 120
- SW4

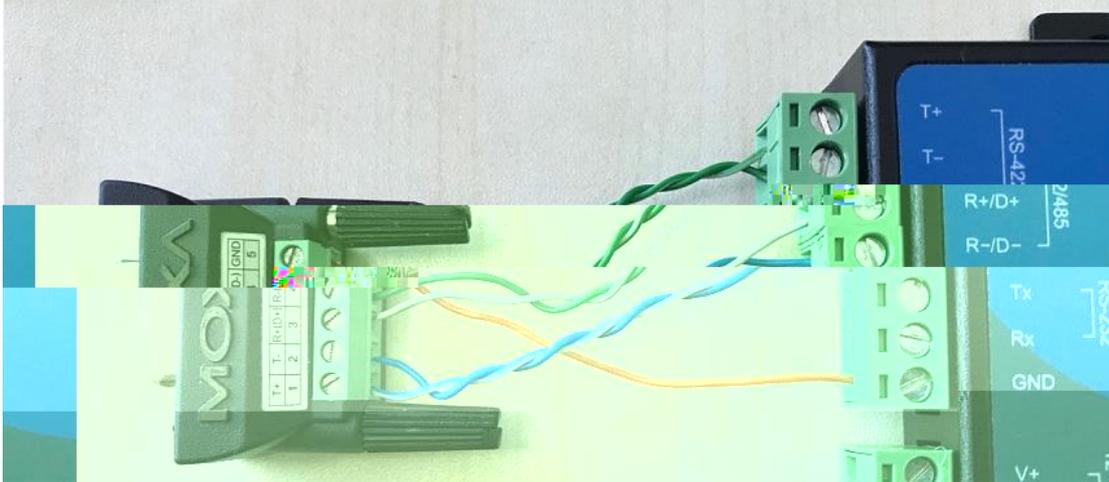
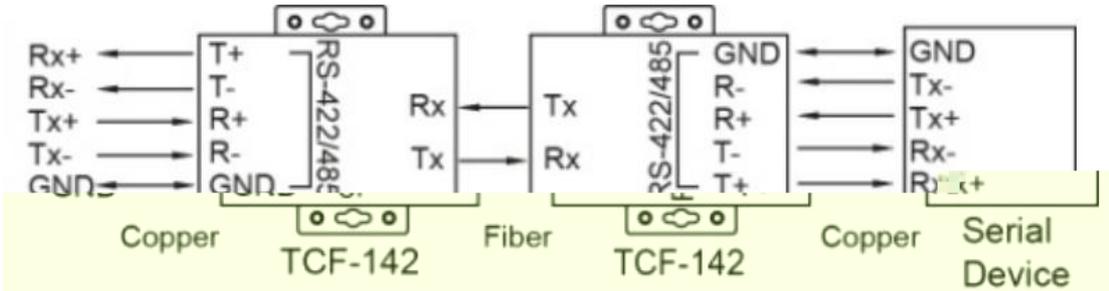


- RS485

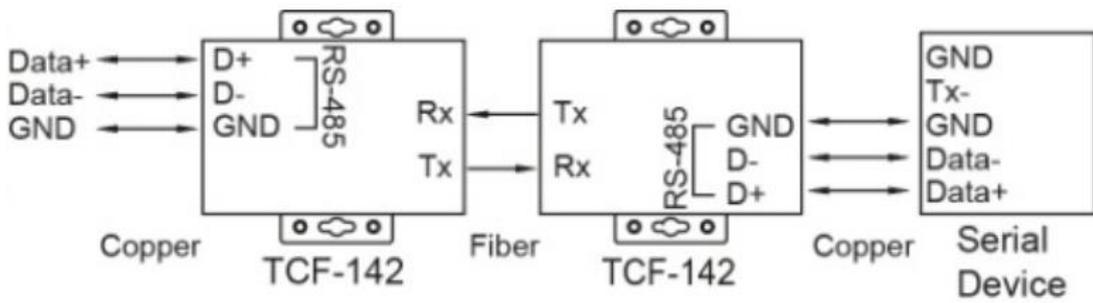


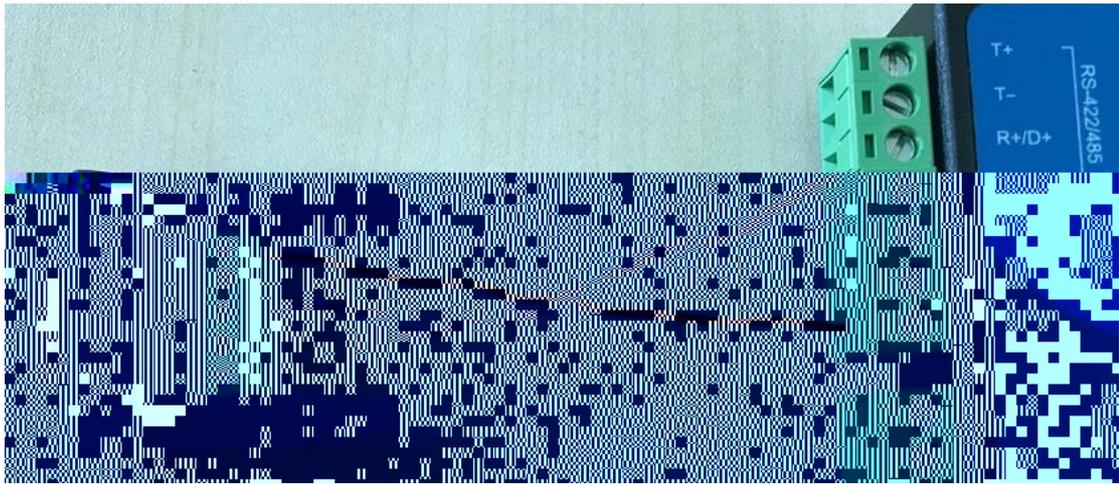
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RS422 RS485

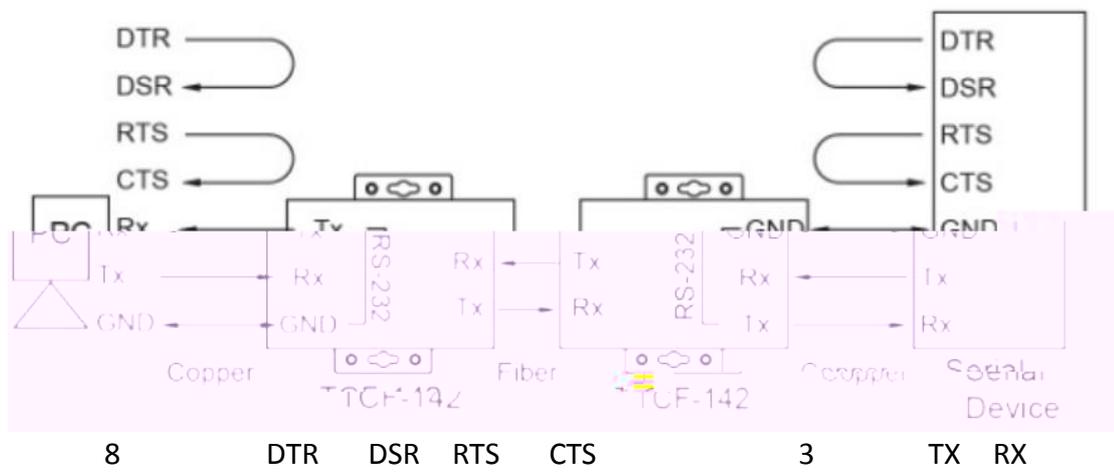


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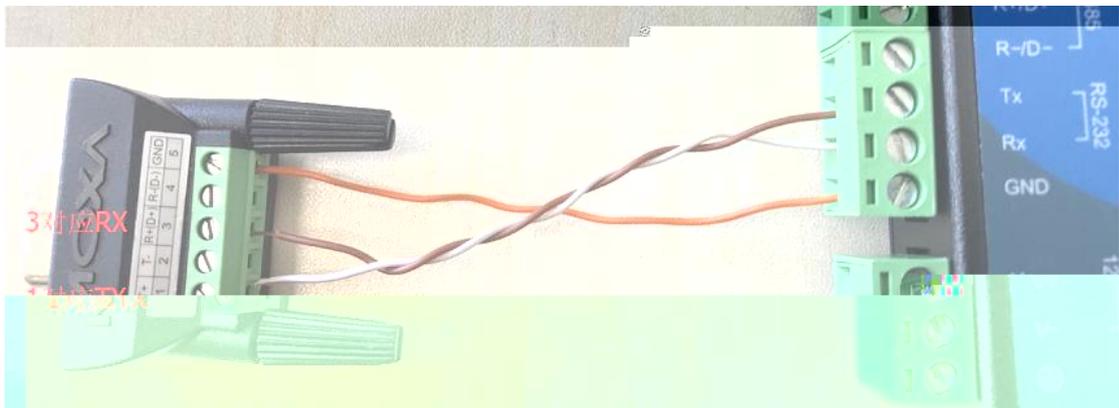




RS232



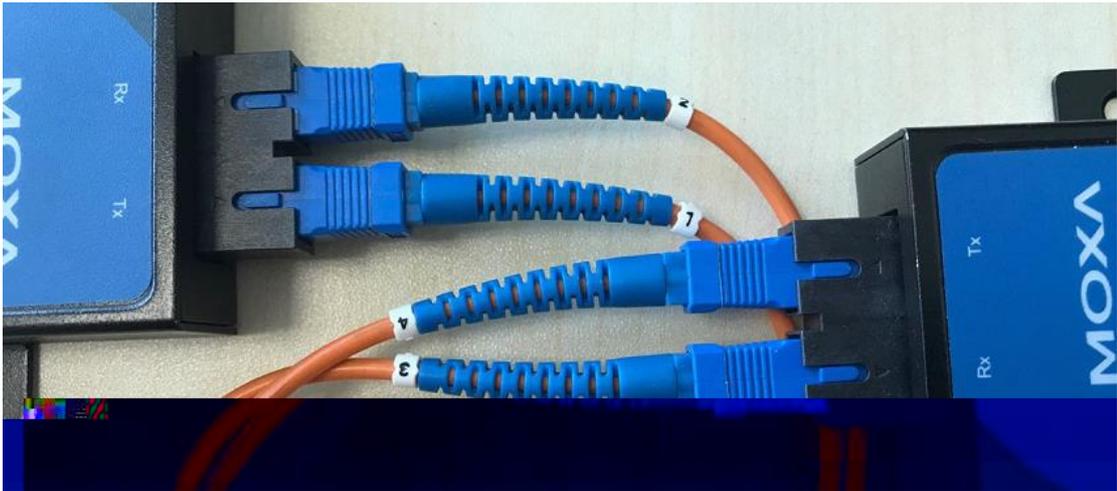
GND



3

- TCF-142-M-ST ST
- TCF-142-M-SC SC
- TCF-142-S-ST ST
- TCF-142-S-SC SC

TX RX



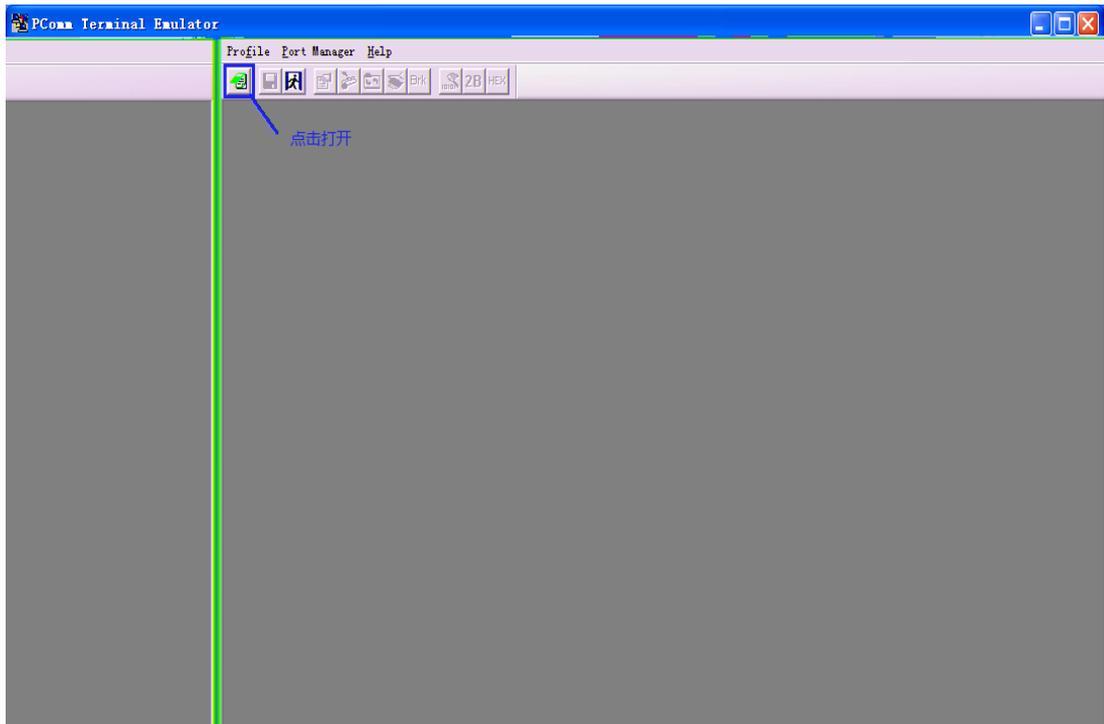
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1 PC PComm Lite – Serial MOXA
<http://www.moxa.com/support/DownloadFile.aspx?type=support&id=167>

2 PC TCF USB



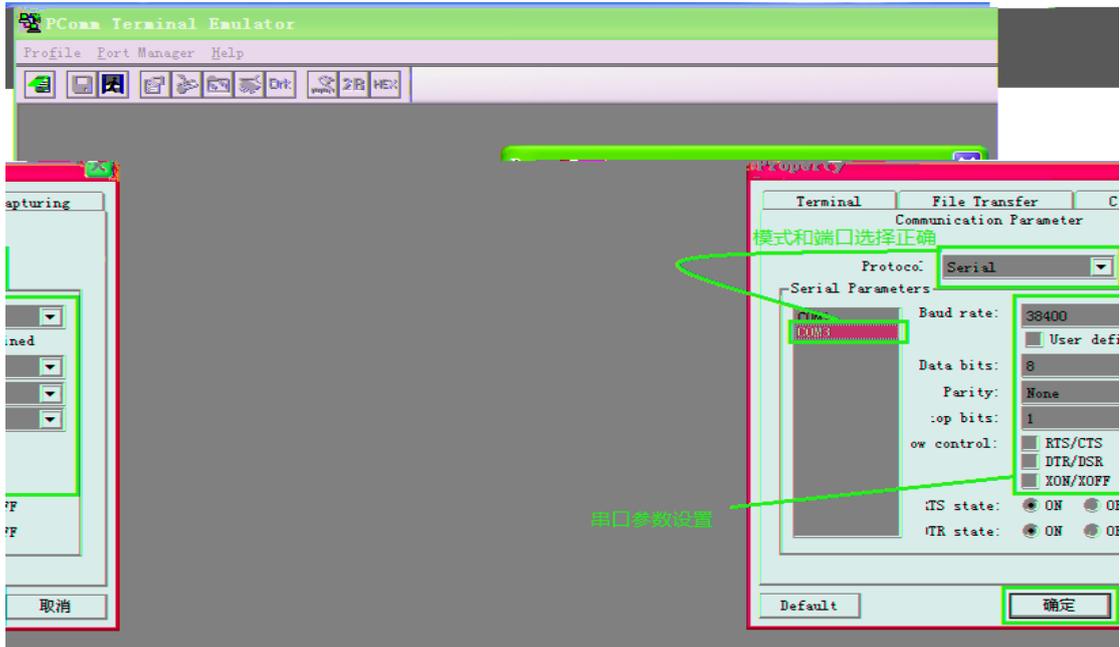
3 PC PComm Terminal Emulator



4

" Serial"

PC



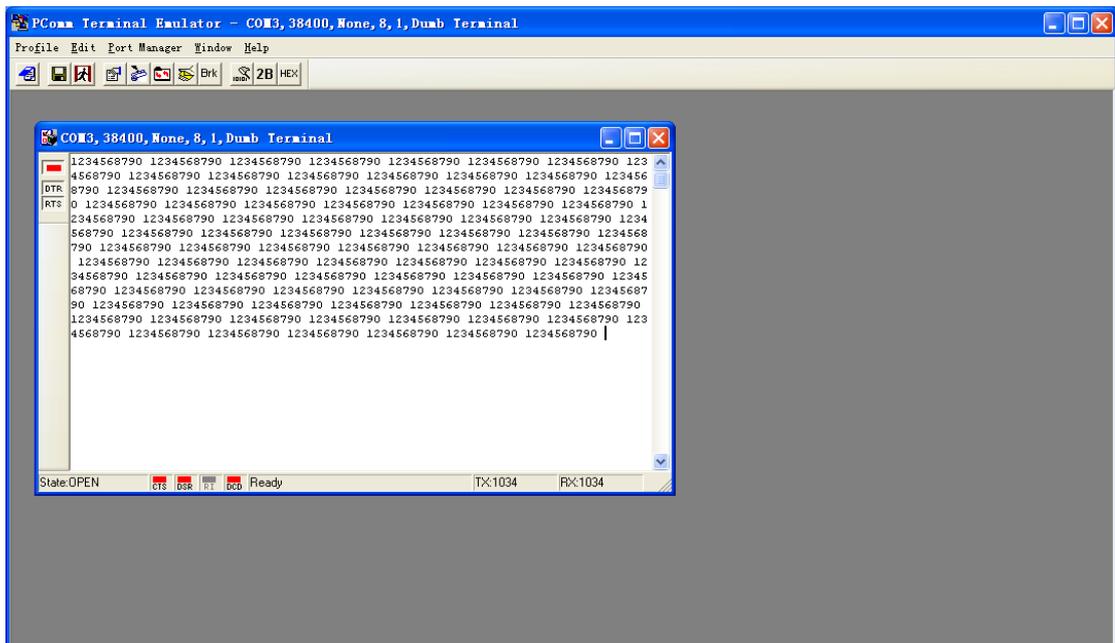
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PC1

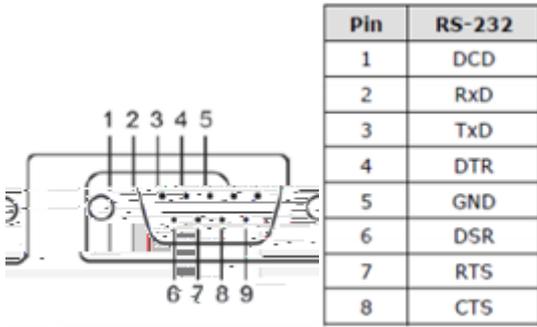
PC2

PC2

PC1

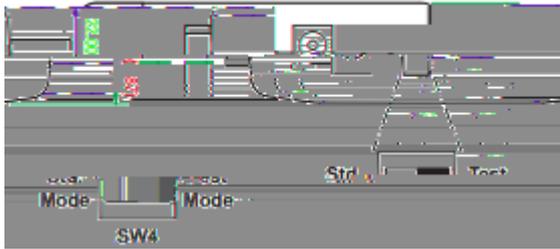


1 DB9



2 TCF-90

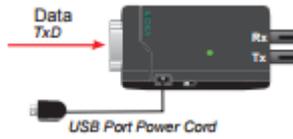
SW4



-
-

LED

TCF-90



3

TCF-90

TCF-142